

## COA Quality Compliance (CQC) e-FMQL-document

The COA Code of Practice for Flexitank manufacturers and operators includes five quality audits which were developed to form part of the Shipping Line (Carrier) risk assessment process.

On satisfactory completion of the quality audit, the manufacturer achieves the COA Quality Compliance (CQC).

### Flexitank Quality Management List (FQML) – Table 1

Table 1 lists Flexitank manufacturers and operators that achieved the CQC

The FQML is available on the COA website: <http://www.containerownersassociation.com/coa-fqml/>

### Verification of CQC status by company is by reference to the FQML

Nb. Companies requiring a hard document of a Flexitank CQC status may download the FQML.

TABLE 1 – Members meeting the the requirements of COA Quality Compliance (CQC)

Company	Factory Location	Classification	COA Quality Compliance	QUALITY AUDITS						
				Flexitank Type	Container Type	ISO 9001 Quality Management System	Environment Management System	Installation & Training Manual	Flexitank Production Materials Test	Rail impact Test
Packaging	Packaging, Zhondong, PR China	Manufacturer	CQC 03.2020	Multilayer 4x layer + WPP 24k	20 ft 22G1	SGS 0104302 09.2020	Bsi EMS 696788 11.2021	SGS 20100051 03-2020	SGS 201700052 03-2020	CRRC ZTJ(YB) W0245 09.2024

### Why is the CQC status only provided by the FQML?

- Efficiency and accuracy.
- Combats fraudulent use of hard documents
- Five audits with varying expiry dates means that a single hard document is impractical.
- The CQC applies to each manufacturer (factory) and each flexitank type e.g. – single layer, multilayer, 40fts and reefers. A manufacturer might operate from a number of locations and manufacture a number of flexitank types. A CQC is required for each location and flexitank type.

### What are the five quality audits?\_Ref: COA Flexitank Code of Practice

- ISO 9001 Quality Management.
- ISO 14001 Environmental Management
- Installation, operating and training instruction manual
- Material production batch test
- Rail impact test

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